

**CARPET TILE SPECIFICATION  
ARCHITEXTURE (EcoSoft)**

	<b>Apex</b>	<b>Pace</b>
Construction	: Tufted Multi-Level Loop	: Tufted Multi-Level Loop
Pile Content	: 100% Nylon BCF	: 100% Nylon BCF
Dyeing Method	: Solution Dyed	: Solution Dyed
Tufting Gauge	: 1/12 inch	: 1/12 inch
Tufted Density	: 1,984 / Dm <sup>2</sup>	: 1,984 / Dm <sup>2</sup>
Pile Weight	: 19 oz./sq.yd. (644 gram/sq.m.)	: 19 oz./sq.yd. (644 gram/sq.m.)
Pile Height	: 2.5 – 5.0 mm.	: 2.5 – 5.0 mm.
Primary Backing	: Non Woven Polyester Spunbond	: Non Woven Polyester Spunbond
Secondary Backing	: EcoSoft®, Recycled Cushion Backing	: EcoSoft®, Recycled Cushion Backing
Pile Treatment	: Stain Protection and Dry Soil Repellency	: Stain Protection and Dry Soil Repellency
Tile Size	: 50 x 50 cm.	: 50 x 50 cm.



**Performance**

Overall Classification (BS EN 1307)	: Heavy	: Heavy
Castor Chair Rating (BS EN 985)	: ≥ 2.4 Continuous use	: ≥ 2.4 Continuous use
Dimension Stability (BS EN 986)	: ≤ 0.15%	: ≤ 0.15%
Static Electricity (AATCC 134)	: ≤ 3.0 kV	: ≤ 3.0 kV

**Colour Fastness**

To Light (ISO 105 B02)	: Minimum 6 or better	: Minimum 6 or better
To Rubbing Wet (ISO 105 – X12)	: Minimum 4	: Minimum 4
To Rubbing Dry (ISO 105 – X12)	: Minimum 4	: Minimum 4

**Flammability**

Hot Metal Nut Test (BS 4790)	: Low radius of effects of ignition	: Low radius of effects of ignition
Flame Resistance (ASTM D 2859)	: Passes Methenamine Pill Test	: Passes Methenamine Pill Test
Radiant Panel Test (ASTM E648)	: ≥ 0.45 watt/cm <sup>2</sup> - Class I	: ≥ 0.45 watt/cm <sup>2</sup> - Class I
Smoke Density (ASTM E662)	: ≤ 450 Dmc	: ≤ 450 Dmc
Fire Classification (BS EN 13501)	: Radiant Heat Source, Class B <sub>1</sub> – s1	: Radiant Heat Source, Class B <sub>1</sub> – s1

**Acoustic Behavior**

Sound Absorption	: EN ISO 354 and EN ISO 11654	: EN ISO 354 and EN ISO 11654
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**Indoor Air Quality**

Green Label Plus® Certification	: Certified through the Carpet & Rug Institute (CRI) Green Label Plus® certification program, as GLP7543	: Certified through the Carpet & Rug Institute (CRI) Green Label Plus® certification program, as GLP7543
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**Certification**



We apply strict quality control at all stages of production, in compliance with ISO 9001. However, the carpet manufacturing process is a complex series of operations and variations in the specifications could occur. This will not have any detrimental effect on the performance of the product. We reserve the right to amend this specification without prior notice.

**CARPET TILE SPECIFICATION  
ARCHITEXTURE (EcoSquare)**

	Apex	Pace
Construction	: Tufted Multi-Level Loop	: Tufted Multi-Level Loop
Pile Content	: 100% Nylon BCF	: 100% Nylon BCF
Dyeing Method	: Solution Dyed	: Solution Dyed
Tufting Gauge	: 1/12 inch	: 1/12 inch
Tufted Density	: 1,984 / Dm <sup>2</sup>	: 1,984 / Dm <sup>2</sup>
Pile Weight	: 19 oz./sq.yd. (644 gram/sq.m.)	: 19 oz./sq.yd. (644 gram/sq.m.)
Pile Height	: 2.5 – 5.0 mm.	: 2.5 – 5.0 mm.
Primary Backing	: Non Woven Polyester Spunbond	: Non Woven Polyester Spunbond
Secondary Backing	: EcoSquare®, Glass Reinforced Recycled Backing	: EcoSquare®, Glass Reinforced Recycled Backing
Pile Treatment	: Stain Protection and Dry Soil Repellency	: Stain Protection and Dry Soil Repellency
Tile Size	: 50 x 50 cm.	: 50 x 50 cm.



**Performance**

Overall Classification (BS EN 1307)	: Heavy	: Heavy
Castor Chair Rating (BS EN 985)	: ≥ 2.4 Continuous use	: ≥ 2.4 Continuous use
Dimension Stability (BS EN 986)	: ≤ 0.15%	: ≤ 0.15%
Static Electricity (AATCC 134)	: ≤ 3.0 kV	: ≤ 3.0 kV

**Colour Fastness**

To Light (ISO 105 B02)	: Minimum 6 or better	: Minimum 6 or better
To Rubbing Wet (ISO 105 – X12)	: Minimum 4	: Minimum 4
To Rubbing Dry (ISO 105 – X12)	: Minimum 4	: Minimum 4

**Flammability**

Hot Metal Nut Test (BS 4790)	: Low radius of effects of ignition	: Low radius of effects of ignition
Flame Resistance (ASTM D 2859)	: Passes Methenamine Pill Test	: Passes Methenamine Pill Test
Radiant Panel Test (ASTM E648)	: ≥ 0.45 watt/cm <sup>2</sup> - Class I	: ≥ 0.45 watt/cm <sup>2</sup> - Class I
Smoke Density (ASTM E662)	: ≤ 450 Dmc	: ≤ 450 Dmc
Fire Classification (BS EN 13501)	: Radiant Heat Source, Class C <sub>i</sub> – s1	: Radiant Heat Source, Class C <sub>i</sub> – s1

**Indoor Air Quality**

Green Label Plus® Certification	: Certified through the Carpet & Rug Institute (CRI) Green Label Plus® certification program, as GLP1022	: Certified through the Carpet & Rug Institute (CRI) Green Label Plus® certification program, as GLP1022
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**Certification**



**EcoSquare®**  
Glass Reinforced Recycled Backing

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